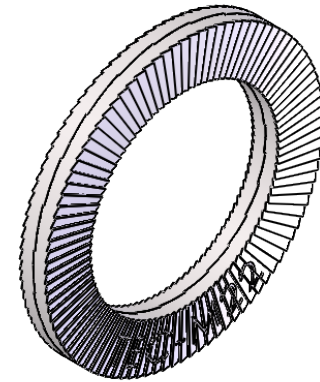
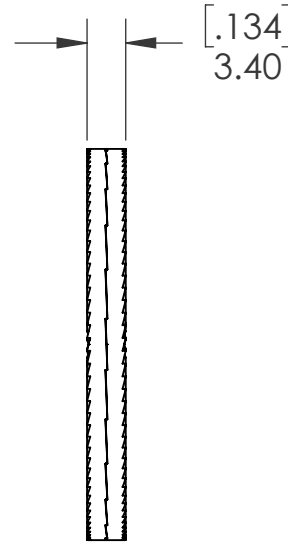
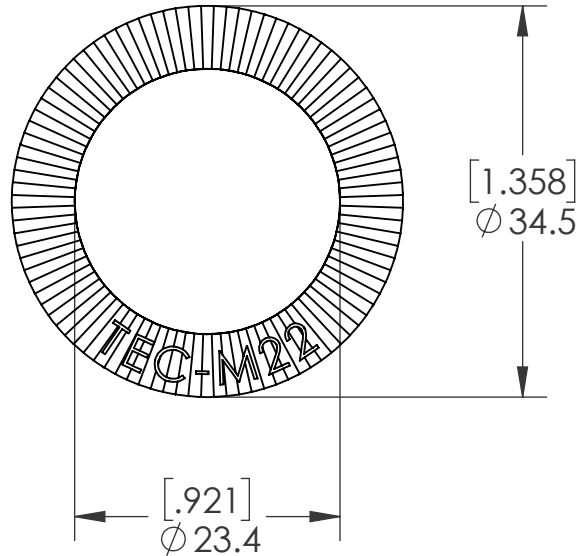



REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	2/27/17	2555
B	HEAT TREAT WAS 480 - 540 HV, MAIN DIMENSION NOW IN MM	3/28/17	2615
C	MATERIAL UPDATE	7/12/2018	3056



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DRAWING NO.:  
**TEC-M22**

UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
<small>DIMENSIONS ARE IN MM (INCHES)          TOLERANCES:          ANGULAR: MACH ± 1 BEND ± 1          I.D. TOLERANCE: ± 0.2 [±.008]          O.D. TOLERANCE: ± 0.2 [±.008]          THICKNESS TOLERANCE: ± 0.25 [±.01]</small>		DRAWN	MTB		2/27/17
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		DESCRIPTION: <b>TEC WASHER GLUED PAIR          22MM, 7/8"</b>	
MATERIAL		ENG APPR.	JVK		2/27/17
SCM435 OR 4130 STEEL, HT: THROUGH HARDEN 465 HV MIN		MFG APPR.			
FINISH		Q.A.			
DELTA PROTEKT BASE COAT (KL100) & TOP COAT (VH302GZ)		COMMENTS:		SIZE PART NO.: <b>A TEC-M22</b>	
DO NOT SCALE DRAWING		E-mail: <a href="mailto:info@disc-lock.com">info@disc-lock.com</a> <a href="http://www.disc-lock.com">www.disc-lock.com</a> Phone: 866-474-3739 Fax: 716-875-0358			
				REV <b>C</b>	
		SCALE: 3:2 WEIGHT:		SHEET 1 OF 1	